DEPARTMENT OF MECHANICAL ENGINEERING BAPATLA ENGINEERING COLLEGE SCHEME OF EVALUATION FLUID MECHANICS AND HYDRAULIC MACHINES 18ME304 PAPER SET - 2

Dept. of Mechanical Engineeing Bepetla Enge College. Fluid Mechanicy & Hydraulic Machines MEBOY 18 MEBOY willing a support provident a provident of a subichand and as kinematic viscosity is defined as the ratio of dynamic viscority to the mais downity of a fluid. and a court from the stand of t unig - make han weber a hope with hord with 1 b) It states that the rate of increase of pressure in a vertically downward direction is equal to the weight density of the fluid at that point. 10 Budgancy: the tendency ofor an immersed body to be lifted up in the fluid due to an upwould force opposite to action of gravity is known as budgancy. Metacentre: It is defined as a point of intersection of the axis of body parsing through centre of me gravity (G) and x centre of buoyancy (B) and a verbical live passing through the centre of bridgency (B,) of the tilted possition of the body 1(d) compressible How ; It is that type of How in which the density of the fluid changes from point to point. P=C Incompressible flow: It is that type of How in which the density is constant tos third that. mans How rate 12 1/ 12/5/19 1 le unigi-Volume How rate - m3/s 1, Loss of head due to triction in a PIPE $45LV^2$ dx^2q

1.8) porce exertised of the jet of value in the divertion
of jet the chains and carried plats

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F_{2} = \rho_{0}v^{2}(coso) \rightarrow strikes at the carrie
(b) Condition for maximum efficiency for a petton
taxed theories $U = \frac{v_{1}}{2}$
1(c) Specific speed of a carried at which a pump runs when
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cutic matrix: $N_{3} = \frac{N_{10}}{H_{2}}$
1(j) Pacino cating pump runs, $N_{2} = \frac{N_{10}}{H_{2}}$
1(j) Pacino cating pump
(i of slip = 0 the - Carry g - pump.
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(j, of slip = 0 the - Carry g - pump.
(j, of slip = 0 the - Carry g - pump.
(j, of slip = 0 the of a time in pipe A + B. Si, S_{2} = 1)
End $P_{0} \cdot P_{A} = ?$
Set difference of the in the two limbs
we use heads not the left and Right brokes below
the difference of the of v or s
has - Cits = h_{B} - \frac{Uis}{100} x_{1} + \frac{V_{100}}{100} x_{1} + \frac{V_{100}}{100$$

2.0 Given data

$$d \in 1, 5 \times 1$$

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39 velocity potential ! It is defined as a scalar function of space and time such that its negative derivative w.r.t any direction gives the fluid velocity in that divection. car want i start stream function ! It is defined as a function of space and time such that its partial derivative wir. I any direction gives the velocity component at vight angles to this direction. For equipotential line disc d\$:0 dø = 30 doct 30 dy dø = -4 dø = -V d\$ = - u dic - v dy dø = udoc - vdy $M_{i} = \frac{dy}{dx} = -\frac{u}{v}$ For constant stream line 4= Cd de=0 $d\psi = \frac{\partial \psi}{\partial x} dx + \frac{\partial \psi}{\partial y} dy \quad u = \frac{\partial \psi}{\partial y} \quad V = -\frac{\partial \psi}{\partial x}$ dy = -v dx +u dy mining inter VILLY FILLOS - Wartudy in $M_2 = \frac{dy}{dr} = \frac{V}{V}$ Intersection of stream lines and potential lines $m_{1} \times m_{1} = -\frac{u}{v} \times \frac{v}{v} = -1$ which shows stream lines and potential lines intersect or thogonally.

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When Sin an Stated compressibility divide using the down its stready
and continuous, the Sum of pressure courses, icinutic encody
and potential energy is constant along a stream time.
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Consider a stready that a constant along a stream time.
Lat us conjude a small elower of crops seed and
area do and larght dis from stream time and on stream
that does entire on the
part does entire on the
Had element, sts
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= fAT .

$$\int_{Q} SP + v dv + qd 2 = 0$$
divide with $\frac{1}{2}'$ on both sides
$$\frac{dP}{cg} + \frac{v}{3} dv + dz = 0 \quad \Rightarrow Colors e. g motion$$
Bernoullis eq is obtained by integrating QCO
$$\frac{P}{cg} + \frac{v}{3} + 2z = C, \quad \Rightarrow D$$
which is called Bernoullis eq.
$$\frac{P}{cg} + \frac{v}{2g} + z_{1} = \frac{4z}{cg} + \frac{v}{2g} + z_{2}$$

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$$\frac{P}{cg} + \frac{v}{2g} + z_{1} = \frac{4z}{cg} + \frac{v}{2g} + z_{2}$$

$$\frac{P}{cg} + \frac{v}{2g} + z_{2} = C, \quad \Rightarrow D$$

$$\frac{P}{cg} + \frac{v}{2g} + z_{2} = c + \frac{2}{cg} + \frac{v}{2g} + z_{2}$$

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$$\frac{P}{cg} + \frac{v}{2g} + \frac{v}$$

$$\begin{aligned} z = 0.48 \frac{0.0119}{0.0671} = 0.1617 \\ Q = 0.1619 \text{ My}_{5} \end{aligned}$$

2) Pressure difference this rentrance of the gent setting

$$h = \left(\frac{P}{10} + 2\pi\right) - \left(\frac{P}{10} + 2\pi\right) \\ 4.16 = \frac{P}{P_{5}} - \frac{P}{P_{5}} + 121 - 2\mu \\ T_{2} - 71 = 300 \text{ Mm} = 0.3\text{ M} \\ P_{1} - P_{2} = 300 \text{ Mm} = 0.3\text{ M} \\ P_{1} - P_{2} = 50.19 \text{ Kullent} \\ (08) \\ \text{Swelling the control values the friction in = Pipe \\ Fig. theous a horizontal pipe having study they they \\ Q = 0 \\ Q = 0 \\ Propelling three on the flowing thing this tas \\ yetting the control values the pipe having the tas \\ Propelling three on the flowing this tas \\ P = 1000 \\ \text{Solutions of the flowing the pipe having the pipe have a pipe have the pipe having the pipe have the pipe having the pipe have the pipe having the pipe having the pipe have t$$

$$h_{2} = \frac{1}{p_{3}} + \frac{1}{p_{4}} + \frac{1}{p_{5}} + \frac{1}{p_{4}} + \frac{1}{p_{5}} + \frac{1}{p$$

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hy =
$$\frac{441}{dx_{14}}$$
 $0.3 = \frac{4x_{0.01}x_{1000xy2}}{06x_{12}x_{1}x_{1}}$
 $y = 0.240$ m/s
 $Q = Av = \frac{1}{4}(0.6)^{12} \times 0.243 = 0.0687$ m/s/
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 $Q = Av = \frac{1}{4}(0.6)^{12} \times 0.243 = 0.0687$ m/s/
Cost G ishing this callibored fire of longth, 7150 mm
is convected
 $Qp = Q_1 + R$
 $Q_1 = 0_2 = \frac{Qp}{2}$
Conviden those through the longth the direction BC
Head bost in the c = third lost in Act + hird lost in BC
Head bost in the c = third lost in Act + hird lost in BC
 $H_1 = \frac{4x_1 + h_1 + h_1}{0.8 \times 2.4 \times 6}$
 $y_{AB} = \frac{Qp}{Q} = 3.540p$
 $\frac{1}{7} \times 0.1^{12}$
 $h_2 = \frac{4141 \sqrt{Rc^2}}{82 \times 2} = \frac{4x_{0.01} \times 7.50 \times (0.770p)^2}{0.682 \times 9.81}$
 $h_3 = \frac{4141 \sqrt{Rc^2}}{82 \times 2} = \frac{4x_{0.01} \times 7.50 \times (0.770p)^2}{0.682 \times 9.81}$
 $h_3 = 31.90p^2 + 7.980p - 0p = 0.087-0.0687$
 $= 0.00183 m/s_1$

7 a) Explain the construction and working of a Francis Turbine

Main Components

The Various main components of francis turbine are:



1. Spiral casing

It is a spiral casing, with uniformly decreasing cross- section area, along the circumference. Its decreasing cross-section area makes sure that we have a uniform velocity of the water striking the runner blades, as we have openings for water flow in-to the runner blades from the very starting of the casing, so flow rate would decrease as it travels along the casing. So we reduce its cross-section area along its circumference to make pressure uniform, thus uniform momentum or velocity striking the runner blades.

2. Stay vanes

Stay vanes and guide vanes guides the water to the runner blades. Stay vanes remain stationary at their position and reduces the swirling of water due to radial flow, as it enters the runner blades. Thus making turbine more efficient.

3. Guide vanes

Water after passing through stay vanes, glides through guide vanes to enter the runner blades. Guide vanes can change their angle thus can control the angle of attack of water to the runner blades, making them work more efficiently. Moreover they also regulate the flow rate of water into the runner blades thus controlling the power output of a turbine according to the load on the turbine.

4. Runner blades

Design of the runner blades decides how well a turbine is going to perform. So runner blades of mixed flow turbine can be divided into two parts, the upper part of the blades use the reaction force of water flowing through it and the lower half is in the shape of a small bucket using the impulse action of water flowing through it. These two forces together makes the runner to rotate. 5. Draft tube

Draft tube connects the runner exit to the tail race. Its cross-section area increases along its length, as the water coming out of runner blades is at considerably low pressure, so its expanding cross-section area help it to recover the pressure as it flows towards tail race.

Working of Francis Turbine

Water enters the turbine through spiral casing, and starts entering the runner blades, passing through stay vanes and guide vanes, as it moves along the length of casing the decreasing crosssection area of the spiral casing makes sure that the pressure energy of water would remain uniform along its length, as a portion of water is also entering the runner blades, which would reduce its flow rate along the length of the casing. The stay vanes being stationary at their place, removes the swirls from the water, which are generated due to flow through spiral casing and tries it to make the flow of water more linear to be deflected by adjustable guide vanes. The angle of guide vanes decides the angle of attack of water at the runner blades thus make sure the output of the turbine. Guide vanes also controls the flow rate of water in-to the runner blades thus acting according the load on the turbine. The runner blades are stationary and can-not pitch or change their angle so it's all about the guide vanes which controls the power output of a turbine.

Further-more the upper part of runner blades are designed in such a way that they use the pressure difference between the opposite faces of a blade created by water flowing through it, same as the air-foil uses the pressure difference to generate lift force. And the remaining part of the blade is designed like a small bucket, which makes use of water's kinetic energy. Thus runner blades make use of both pressure energy and kinetic energy of water and rotates the runner in most efficient way.

The water coming out of runner blades would lack both the kinetic energy and pressure energy, so we use the draft tube to recover the pressure as it advances towards tail race, but still we cannot recover the pressure to that extent that we can stop air to enter into the runner housing thus causing cavitation.

7 b)

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Shaft power, P = 7375 7357.5 KW Head , H = 5.5 m Speed Ratio = U1 = 2.09 Flow Ratio $= \frac{V_{2}}{\sqrt{2g_{1}}} = 0.68$ $V_{H1} = 0.68 \sqrt{2x9.8175.5} = 7.064 \frac{m}{s}$ $l_0 = 60.1. = 0.6$ Diameter of boss Db = 1 Do $\gamma_0 = \frac{SP}{WP} = \frac{7357.5}{Pgolit/1000}$ Q = 227.27 m3/s $Q = \frac{1}{4} \left(p_0^2 - p_b^2 \right) \times V_{\mathcal{J}},$ DB = 6.788m $D_b = \frac{1}{3} D_0 = 2.262 m$ MI = MDON Speed N= 61.08 YPM Specific speed No = NJP = 622 rpm.

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8 a) Explain working and construction of a reciprocating pump?

Main Parts of a Reciprocating Pump

The following are the main parts of a reciprocating pump



- 1. A cylinder with a piston, piston rod, connecting rod and a crank,
- 2. Suction pipe, 3. Delivery pipe,
- 4. Suction valve, and 5. Delivery valve.

Working of a Reciprocating Pump

Fig. ____1 shows a single acting reciprocating pump, which consists of a piston which moves forwards and backwards in a close fitting cylinder. The movement of the piston is obtained by connecting the piston rod to crank by means of a connecting rod. The crank is rotated by means of an electric motor. Suction and delivery pipes with suction valve and delivery valve are connected to the cylinder. The suction and delivery valves are one way valves or non-return valves, which allow the water to flow in one direction only. Suction valve allows water from suction pipe to the cylinder which delivery valve allows water from suction pipe to the cylinder which delivery valve allows water from cylinder to delivery pipe only.

When crank starts rotating, the piston moves to and fro in the cylinder. When crank is at A., the piston is at the extreme left position in the cylinder. As the crank is rotating from A to C, (*i.e.*, from $\theta = 0^{\circ}$ to $\theta = 180^{\circ}$), the piston is moving towards right in the cylinder. The movement of the piston towards right creates a partial vacuum in the cylinder. But on the surface of the liquid in the sump atmospheric pressure is acting, which is more than the pressure inside the cylinder. Thus, the liquid is forced in the suction pipe from the sump. This liquid opens the suction valve and enters the cylinder.

When crank is rotating from C to A (*i.e.*, from $\theta = 180^{\circ}$ to $\theta = 360^{\circ}$), the piston from its extreme right position starts moving towards left in the cylinder. The movement of the piston towards left increases the pressure of the liquid inside the cylinder more than atmospheric pressure. Hence suction valve closes and delivery valve opens. The liquid is forced into the delivery pipe and is raised to a required height.

86) Given Dath Dia g pump D= 100 mm = 0.123 L = 300 mm = 0.3m Length 1 Crance radius r= 1 = 0.15mg Delivery head he = 20m Diameter of Delivery Pipe, dd = somm20.05m Length Ld = 25m 11 Seperation of pression head, here = 2.5 m (661) Atmospheric pressure head, Hatry = 10.3 m guesta Delivoro from Fig. had hsep = hd + Hatus - had hsep = 2.5 m The D had Haby $h_{sep} = 2.5 m$ had = 17.8m 11 Δ 12

9 a) Explain the construction and working of centrifugal pump?

Main Parts of Centrifugal Pump

The Main parts of Centrifugal Pump are:

1. Impeller

It is a wheel or rotor which is provided with a series of backward curved blades or vanes. It is mounded on the shaft which is coupled to an external source of energy which imparts the liquid energy to the impeller there by making it to rotate.

Impellers are divided into 3 types,

- 1. Open Impeller
- 2. Semi enclosed Impeller
- 3. Enclosed Impeller

2. Casing

It is a pipe which is connected at the upper end to the inlet of the pump to the centre of impeller which is commonly known as eye. The double end reaction pump consists of two suction pipe connected to the eye from both sides. The lower end dips into liquid in to lift. The lower end is fitted in to foot valve and strainer.

Commonly three types of casing are used in centrifugal pump,

- 1. Volute Casing
- 2. Vortex Casing
- 3. Casing with Guide Blades

3. Delivery Pipe

It is a pipe which is connected at its lower end to the out let of the pump and it delivers the liquid to the required height. Near the outlet of the pump on the delivery pipe, a valve is provided which controls the flow from the pump into delivery pipe.

4. Suction Pipe with Foot Valve and Strainer

Suction pipe is connected with the inlet of the impeller and the other end is dipped into the sump of water. At the water end, it consists of foot value and strainer. The foot valve is a one way valve that opens in the upward direction. The strainer is used to filter the unwanted particle present in the water to prevent the centrifugal pump from blockage.

Working of Centrifugal Pump

The first step in the operation of a centrifugal pump is priming.

Priming:

Priming is the most basic and first step in the working of centrifugal pump. The process of filling the casing, suction pipe and delivery pipe upto the delivery valve before starting the pump is known as priming. In order to remove the air gap present in pump, it is filled by liquid. Pressure developed inside the pump is directly proportional to the density of liquid in it. If there is air in pump and an impeller is allowed to rotate then pressure energy cannot be developed as density of fluid is less due to presence of air. So it is very important to prime a centrifugal pump carefully.



Its working can be summarized into following points.

Centrifugal Pump Working

- > First priming is done before starting the pump. Delivery valve is still kept closed.
- Now the motor starts. The rotation of impeller in the casing full of liquid accelerates liquid and there is generation of powerful centrifugal force which results in enhancement in liquid pressure.
- This increase in pressure is directly proportional to the square of angular velocity and distance of point from the axis.
- Therefore, if the impeller rotates with faster speed, there is greater amount of production of required pressure energy.
- > Now the delivery valve open and allow liquid to flow at desired location.
- Liquid comes out of impeller with high velocity. This increasing kinetic energy due to increased velocity can be wasted in eddies which result in decreasing the efficiency of pump. So safety should be taken to reduce this speed as that of lower velocity of delivery pipe

96) Civen Dete

$$A = 0.112 \text{ m}^{2}/2$$

 $N = 1.1250 \text{ VPM}$
 $Am = 2500 \text{ Mas} = 0.15\text{ m}$
 $D_{2} = 2500 \text{ Mas} = 0.15\text{ m}$
 $D_{3} = 50 \text{ mas} = 0.05\text{ m}$
 $T_{max} = 45 \text{ V} = 0.15$
 $T_{max} = 15 \text{ V} = 15 \text{ M} =$