## **ENGINEERING CHEMISTRY-1**

## (Common to all branches)

I B.Tech – I/II Semester (Code: 20CY01)

| Lectures                       | 4 | Tutorial | 0 |    | Practical                          | 0 | Credits | 3 |    |
|--------------------------------|---|----------|---|----|------------------------------------|---|---------|---|----|
| Continuous Internal Assessment |   |          | : | 30 | Semester End Examination (3 Hours) |   |         | : | 70 |

# <u>PREREQUISITES</u>: None COURSE OBJECTIVES:

The student should be conversant:

- ➤ With the principles of water characterization and treatment of water for industrial purposes and methods of producing water for potable purposes.
- ➤ To understand the thermodynamic concepts, energy changes, concept of corrosion & its control.
- ➤ With the conventional energy sources, solid, liquid and gaseous Fuels & knowledge of knocking and anti-knocking characteristics.
- ➤ With aim to gain good knowledge of organic reactions, plastics, conducting polymers & biodegradable polymers.

# **COURSE OUTCOME:**

After studying this course, students will be able to:

- CO-1: Identify the problems associated with the impurities.
- CO-2: Apply the knowledge in converting different energies systems and protection of different metals from corrosion.
- CO-3: Relate the need of fuels as a source of energy.
- CO-4: Classify the organic reaction mechanisms. Understand the types and nature of polymers and their advantages and applications.

#### **UNIT I: Water Chemistry**

15hrs

**Introduction:** water quality parameters

**Characteristics**: Alkalinity, Hardness -Estimation & simple numerical problems,

**Boiler Troubles** - Sludges, Scales, Caustic embrittlement, boiler corrosion, Priming and foaming;

**Internal conditioning-** phosphate, calgon and carbonate methods.

**External conditioning** - Ion exchange process& Zeolite process

WHO Guidelines, Potable water, Sedimentation, Coagulation, Filtration. Disinfection methods:

Chlorination, ozonization and UV treatment.

Salinity – Treatment of Brackish water by Reverse Osmosis and Electrodialysis.

UNIT II 15hrs

**Thermodynamic functions**: Energy, Entropy and Free energy. Estimations of entropy and free energies. Free energy and emf. Cell potentials, the Nernst equation and applications.

**Corrosion:** Types of corrosion - Chemical or dry corrosion, Electrochemical or wet corrosion; Galvanic, stress, pitting and differential aeration corrosion; Factors effecting corrosion, **Corrosion control** – Cathodic protection, and electro plating (Au) & electroless Ni plating.

UNIT III: Fuels 15hrs

Classification of fuels; Calorific value of fuels (lower, higher)

**Solid fuels**: Determination of calorific value (Bomb Calorimeter) & related problems, Coal ranking, **Liquid Fuels**: Petroleum refining and fractions, composition and uses. Knocking and anti- knocking Agents, Octane number and Cetane number; Bio fuels- Biodiesel, general methods of preparation and advantages

Gaseous fuels: Green hydrogen as an energy carrier, CNG and LPG,

Orsat apparatus -Flue gas analysis.

UNIT IV:

#### Organic reactions and synthesis of drug molecules.

Introduction to reactions involving substitution  $(SN^1, SN^2)$ , addition (Markownikoff's and anti-Markwnikoff's rules), elimination  $(E_1\& E_2)$ , Synthesis of a commonly used drug molecule. (Aspirin and Paracetamol).

**Polymers:** Classification of polymers, Plastics: Thermoplasts and thermosetting plastics, Conducting polymers, Intrinsic and Extrinsic conducting polymers and their applications. Bakelite and PVC. Bio degradable polymers: types, examples - Polyhydroxybuterate (PHB), Polyhydroxybuterate-co-β-hydroxyvalerate (PHBV), applications.

#### **TEXT BOOKS:**

- 1. P.C. Jain and Monica Jain, "Engineering Chemistry" DhanpatRai Pub, Co., New Delhi 17<sup>th</sup> edition (2017).
- 2. SeshiChawla, "Engineering Chemistry" DhanpatRai Pub, Co LTD, New Delhi 13 th edition, 2013.

#### **REFERENCES:**

- 1 Essential Of Physical Chemistry by ArunBahl, B.S. Bahl, G.D.Tuli, by ArunBahl, B.S. Bahl, G.D.Tuli, Published by S Chand Publishers, 12<sup>th</sup> Edition, 2012.
- 2 Text Book of Engineering Chemistry by C.P. Murthy, C.V. Agarwal, A. Naidu B.S. Publications, Hyderabad (2006).
- 3 Engineering Chemistry by K. Maheswaramma, Pearson publishers 2015.

#### **ENGINEERINGCHEMISTRY LABORATORY**

#### (Common to all branches)

I B.Tech – I/II Semester (Code: 20CYL01)

| Lectures                       | 0 | Tutorial | 0 |    | Practical                          | 3 | Credits |   | 1.5 |
|--------------------------------|---|----------|---|----|------------------------------------|---|---------|---|-----|
| Continuous Internal Assessment |   |          | : | 30 | Semester End Examination (3 Hours) |   |         | : | 70  |

#### LIST OF EXPERIMENTS

1. **Introduction to Chemistry Lab** (the teachers are expected to teach fundamentals likeCalibration of Volumetric Apparatus, Primary, Secondary Solutions, Normality, Molarity, Molality etc. and error, accuracy, precision, theory of indicators, use of volumetric titrations).

#### 2. Volumetric Analysis:

- a. Estimation of Washing Soda.
- b. Estimation of Active Chlorine Content in Bleaching Powder
- c. Estimation of Mohr's salt by permanganometry.
- d. Estimation of given salt by using Ion-exchange resin using Dowex-50.

## 3. Analysis of Water:

- a. Determination of Alkalinity of Tap water.
- b. Determination of Total Hardness of ground water sample by EDTA method
- c. Determination of Salinity of water sample

#### 4. Estimation of properties of oil:

- a. Estimation of Acid Value
- b. Estimation of Saponification value

#### 5. Preparations:

- a. Preparation of Soap
- b. Preparation of Urea-formaldehyde resin
- c. Preparation of Phenyl benzoate

## 6. Demonstration Experiments (Any two of the following):

- a. Determination of p<sup>H</sup> of given sample.
- b. Determination of conductivity of given sample by conductometer.
- c. Potentiometric Determination of Iron.

## **TEXT BOOKS** (for Chemistry 1 and 2):

- 1. Practical Engineering Chemistry by K. Mukkanti, Etal, B.S. Publications, Hyderabad, 2009.
- 2. Inorganic quantitative analysis, Vogel, 5<sup>th</sup> edition, Longman group Ltd. London, 1979.

#### **REFERENCE BOOKS:**

- 1. Text Book of engineering chemistry by R.n. Goyal and Harrmendra Goel.
- 2. A text book on experiments and calculations- Engineering Chemistry. S.S. Dara.
- 3. Instrumental methods of chemical analysis, Chatwal, Anand, Himalaya Publications.